

Work Order ID **119576-2**

119576

Page 1

November-21-14 11:54:50 AM

Item ID: D350-561-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Single Mirror Installation RH

Start Date: 5/15/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 5/15/14 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100 Document Control 0.00

100
DC

DOCUMENT CONTROL

Doc.Control -USB or Paperwork

Memo 0.00

Photocopy bluefile and create labels per PPP D350-561-141 **CHG003**

(1x)

DAS
46
9-89

DEC 05 2014

DAS
38
9-89

105 Pick Kit 0.00

105

Packaging

Memo 0.00

Packaging

2 Shp
4/12/2

110 QC4- 100% Inspect kits for completeness 0.00

110
QC

Memo 0.00

Quality Control

(1x)

DAS
46
9-89

DEC 05 2014

DAS
38
9-89

Work Order ID 119576

119576

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Item ID: D350-561-141 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Single Mirror Installation RH
 Start Date: 5/15/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 5/15/14 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00	PPP 21539						
120	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-561-141								
130	QC21- Final Inspection - Work Order Release	0.00							
130	Memo	0.00							
QC									
Quality Control									

DEC 05 2014

MLJ 14-12-05

MF 14-12-05

Picklist Print

November-21-14 11:54:49 AM

Page 2

Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

119576

D350-561-141

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

D2012-107

Manufactured No

105 Each

17.0000

1 2

D2012-107

Clevis

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

WA004

17

121985

1

122241

12

124102

4

D2012-111

Manufactured No

105 Each

36.0000

1 2

D2012-111

Bracket

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST001

36

112972

36

D2012-115

Manufactured No

105 Each

4.0000

2

D2012-115

Bracket, Clevis

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST001

4

105099

4

D2022-101

Manufactured No

105 Each

209.0000

2 4

D2022-101

Spacer

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST002

55

117874

51

92861

4

ST025A

154

103016

50

106235

24

107903

80

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 119576

119576

Parent Item: D350-561-141

D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

D4070-041

Manufactured No

105

Each

10.0000

2 4

D4070-041 DAS

Clamp 38 9-89

DAS
46

Location

Loc Qty

Loc Code

ST085

10

114303

10

AN3-5A

Purchased No

105

Each

316.0000

6 12

AN3-5A

Bolt DAS

46 38 9-89

Location

Loc Qty

Loc Code

ST350

316

117423

6

124561

2

m126559

92

m129507

38

m130325

178

AN3-6A

Purchased No

105

Each

205.0000

1 2

AN3-6A

Bolt DAS

46 38 9-89

Location

Loc Qty

Loc Code

ST349

205

M127044

4

M128739

101

M130466

100

Picklist Print

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Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

119576

D350-561-141

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

AN4-5A

Purchased

No

105

Each

262.0000

3

6

AN4-5A

BOLT

DAS

38

9-89

DAS

46

9-89

Location

Loc Qty

Loc Code

CA

43

m129682

43

ST346

219

120562

115

15247

4

m127817

100

DAS

27

9-89

9-89

9-89

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AN4-10A

Purchased

No

105

Each

56.0000

0

2

AN4-10A

Bolt

DAS

38

9-89

DAS

46

9-89

Location

Loc Qty

Loc Code

CA

18

M129682

18

ST345

38

M127815

14

M130466

24

DAS

27

9-89

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Picklist Print

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Work Order ID: 119576

119576

Parent Item: D350-561-141

D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

105

Each

1,807.000

8

16

NAS1149D0363J

Washer

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

GA	7	
124392	7	
ST260a	600	
m130799	600	
ST269	223	
m123441	5	
m126319	8	
m130358	210	
ST510a	977	
m128429	977	

**

17
9
14/12/11

NAS1149D0463J

Purchased

No

105

Each

7,101.000

8

16

NAS1149D0463J

WASHER

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

CA	459	
M129682	459	
ST260a	6523	
M129390	1593	
M130799	4930	
ST269	119	
16941	8	
M126221	20	
M127813	6	
M127904	16	
M128591	44	
M128995	25	

**

8-8
17
9-89
14/12/11

Picklist Print

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Work Order ID: 119576

119576

Parent Item: D350-561-141

D350-561-141

Parent Item Name: Single Mirror Installation RH

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

105

Each

1,918.000

(4)

8

MS21042L3

**

27
M/12/11

Nut

DAS

46

9-89

DAS

38

9-89

Location

Loc Qty

Loc Code

ST305

1918

123900

247

M126275

8

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

M130922

500

DAS

66

9-89

8

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Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

119576

D350-561-141

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

105

Each

4,399.000

[4]

8

MS21042L4

Locknut

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

894

m129934

894

ST305

1493

111827

2

126275

5

m126015

12

m126275

39

m127255

63

m127376

9

m127813

741

m128300

69

m129472

53

m130922

500

DAS
27

M/12/1

DAS
96
9-89

REFERENCE ONLY

DART AEROSPACE LTD.

DEC 04 2014

DAS

46

9-89

D350-561

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5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1							D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

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Revision: E

Date: 12.03.27